Work Orde June 7, 2010 2:		554	4.						_			Page
ltem ID:	D4020-1		1	Accept					Setup	Start		
Revision ID: Item Name:	Mesh (350 Ba	sket Long, Base)	¥.		*					Stop		
Start Date: Required Date: Reference:	6/07/10 6/08/10	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item Customer:							
Approvals:		nn:CL	Date: 10/6/7	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr D4020	Rev A	vision Nbr										
100 ×		FLOW WATER JET  Memo		0.00						-		
Shear			n at 96.00" (when mesh is on	D3913-041 trim mes	_	500 G	5-0	7				
120 QC			oleteness to step on W/O	0.00	10/06/09			_(U	(			
Quality Control		Memo		Q	18/66/109						7	

Packaging Packaging

130

Memo

Identify as per dwg & Stock Location:

0.00

0.00

# **Dart Aerospace Ltd**

	-											
W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		·										
								-				
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DG</b>	Α:	Date:				
•		esolution:										
NCR:	***************************************	T		ER NON-CONFORMA								
DATE	STEP	Description of NC	Corrective Action Section B			( VARITICA)		Approval	Approval			
DATE	SIEF	Section A	Initial Action Description Chief Eng Chief Eng		Sign Date	& Sect	tion C	Chief Eng	QC Inspector			
									***************************************			
						· .						

NOTE: Date & initial all entries

#### Work Order ID 59554

Page 2

June 7, 2010 2:33:23 PM

Item ID:

D4020-1

**Revision ID:** 

Mesh (350 Basket Long, Base) Item Name:

**Start Date:** 

6/07/10

Start Qty: 1.00

Required Date: 6/08/10

Req'd Qty: 1.00



Accept

Run

Setup Start



Stop

Start

Stop

Reference:

Approvals:

Process Plan:

QC:

Operation

Description

Date:

Tooling: Date:

SPC (Y/N):

Set Up/

**Run Hours** 

**Tool ID** 

**Cust Item ID:** 

**Customer:** 

Date:

Date:

Tool # Plan

Code

Accept Qty

Reject Qty

Reject Number.

Insp. Stamp

Work Center ID

140

Sequence ID/

Quality Control

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

## **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CHANGI	ES		<del></del>			
DATE	STEP	PROCEDURE CHANGE By					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
								·		
			<u> </u>							
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:					
Resolution:			Disposition: Q							
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NC	R)	-			
DATE	STEP	Description of NC	Corrective Action Section B			Verific	ation	tion Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector	
						į		·.		
				;						
									į	

NOTE: Date & initial all entries

### **Picklist Print**

June 7, 2010 2:33:23 PM

Work Order ID: 59554

D4020-1

Parent Item Name:

Mesh (350 Basket Long, Base)

**Comments:** 

Parent Item:

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

**Start Date: 6/07/10** 

Required Date: 6/08/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch Purchased

Primary Item Location No

Last Location

Route Seq ID 100

Unit of Measure sf

Qty on Hand 1,128.753

Qty per Kit Total 32.575

Otv 34.28947

Qty

Issued

Date Issued

Status

Page 1

M304EX0.75-16F

SAD

10-06-07

) PROFESOR INC. MINE BOSH SISSON SIL INSUL NOIS INDIC INDIC ONE IN SIL INDICE	111 [
Expanded Metal Flat SS	

<b>Location</b>	Loc Qty	Loc Code
MAT	1128.7532	
114399	39.542	
114594	55.4855	
114744	213.7257	
114809	500	
114853	320	

# **Dart Aerospace Ltd**

W/O:			WC	RK ORDER CHANGI	ES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	By Date Qty			Approval Chief Eng / Prod Mgr	Approval QC Inspector
	·								·
						<del>-</del>			
							,		
Part No		PAR #:							
Resolution:		solution:					Date:		
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC	Initial	n B	Verific	ation	Approval	Approval	
		Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector
								t.	
							,		
							•		
								<u>.                                    </u>	
	1								

NOTE: Date & initial all entries

c2101617 W10:59551 19.52 (SEE D4020-1 FOR LENGTH) D4020-3 (350 BASKET SHORT, BASE) (SEE D4020-3F FOR LENGTH) NEW ISSUE 10.03.04 Α NOTES:
1) MATERIAL-1: MAKE FROM D4020-1F
-3: MAKE FROM D4020-3F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
2) MEICHT: SEE D4020-1F & D4020-3F DESCRIPTION BY DATE REV. DESIGN AJS DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4020 SHEET 1 OF 4 MFG. APPR. TITLE SCALE APPROVED 6) IDENTIFICATION. INA.
7) WEIGHT: SEE D4020-1F & D4020-3F
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY 350 BASKET MESH (BASE) DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD DATE 10.03.04 3 2 8

D4020-5: 95.25 D4020-7: 56.00 .D 21.75 2.00 1.25 D4020-5 D4020-7 W103955Y 25.00 D4020-5 MESH (350 BASKET LONG, LID) (LOCAL SECTION MESH SHOWN FOR CLARITY) D4020-7 MESH (350 BASKET SHORT, LID)
 (LOCAL SECTION MESH SHOWN FOR CLARITY) NOTES: 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F DESIGN AJS DART AEROSPACE LTD 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
6) IDENTIFICATION: N/A DRAWN JPH HAWKESBURY, ONTARIO, CANADA DRAWING NO. W REV. A CHECKED D4020 SHEET 2 OF 4 MFG. APPR. 7) WEIGHT -5: 0.80 lbs APPROX -7: 4.49 lbs APPROX TITLE APPROVED SCALE 350 BASKET MESH (BASE) DE APPR. 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm$  0.06. COPYRIGHT © 2010 BY DART AEROSPACE LTD
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HOT TO BE USED FOR ANY PURPOSES ON COMMANDATION TO ANY OTHER PERSON
WHITTO PROPERSION FORM DART AEROSPACE. DATE 10.03.04 3 2 8

17.31 8 0.40 R1.44 REF 15.50 2.00 w10'.59559 0.38 5.64 R3.38 2 PL REF 9 D4020-11 END MESH, BASKET

DESIGN AJS DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA DRAWING NO. REV. A CHECKED D4020 SHEET 3 OF 4 MFG. APPR. TITLE APPROVED 350 BASKET MESH (BASE) DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD
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NOTES: 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A

7) WEIGHT: 1.22 lbs

8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm$  0.06.

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